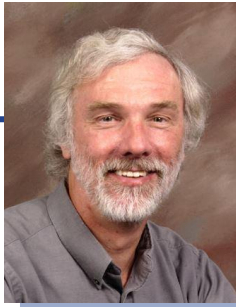




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**Globally Harmonized Specifications: Current State and Future Opportunities**  
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**Timothy Schofield (Tim)**

Owner & Consultant  
CMC Sciences, LLC  
Maryland, USA

Tel: +1 (240) 654-2867

E-mail: [tim@cmcsiences.com](mailto:tim@cmcsiences.com)

Tim Schofield is the Owner & Consultant at CMC Sciences, LLC. Prior to starting his own consulting business Tim worked at:

- GSK as a Senior Advisor in Global Vaccines Technical R&D, and previously a Director in US Regulatory Affairs,
- MedImmune as a Senior Fellow in Analytical Biotechnology,
- Arlenda as US Managing Director and Head of Nonclinical Statistics, and
- Merck Research Laboratories heading the Nonclinical Statistics department.

Tim received a Bachelor of Science degree in Mathematics from Lafayette College, and a Master of Arts degree in Statistics and Operations Research in 1976 from the Wharton School of the University of Pennsylvania. Tim is a member of the USP Statistics Expert Committee and has participated in industry initiatives related to Quality by Design, analytical method development and validation, stability and specifications. He is the Chairman of the IABS Communications Committee, and on the editorial board and is the business lead for the journal *Biologicals*.

