



**Globally Harmonized Specifications: Current State and Future Opportunities**  
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Yingmei (Mei) Yang joined Merck in 2021 and is working as analytical lead for biologics analytical commercialization strategy, and technical product council. She leads a biologics analytical working group, providing analytical oversight across QC nodes and biologics franchise. Prior to Merck, Yingmei worked in different technical and managerial roles at GSK , Sanofi and SSCI, all focused on QC release & stability testing operation, and program management, analytical method development including troubleshooting, validation and transfer from early phase to commercial projects.



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Athena Nagi joined Merck in 2013 and has worked on biologics manufacturing science and commercialization, analytics, global technical operations, and technical product leadership. She leads a Comparability Forum, driving alignment across biologics franchises. Prior to Merck, Athena worked in different technical and managerial roles at Oncobiologics, Amgen in Longmont, CO, Abbott Bioresearch Center, Medarex, and Alexion, all focused on protein characterization, development and commercialization.



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Kathryn Campbell has been with Merck for over 20 years starting as a biologist focused on cell based assays and expanding her skillset throughout her career. Kathryn has extensive experience as a technical analytical leader with the ability to translate regulatory guidance and product understanding into a robust analytical strategy to enable clinical studies and product licensure. Kathryn is a Franchise Analytical Technical Lead.

