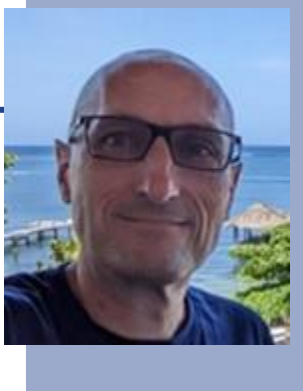




International Alliance for
Biological Standardization

10th Annual IABS Statistics Workshop
Science & Statistics – Elevating CMC through Partnership
November 12-14, 2024
Washington DC Area – U.S.A



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Chuck Miller has been working at Merck for 15 years as team leader for biological and vaccine process, laboratory, and stability support. His team provides statistical support from late-stage development through supply. Typical activities include design of experiments, investigations, assay method validations and transfers, qualification of biologic critical reagents, and stability study designs and evaluations.

